

BULGARIA · EST. 2008

Brass **without compromise.**

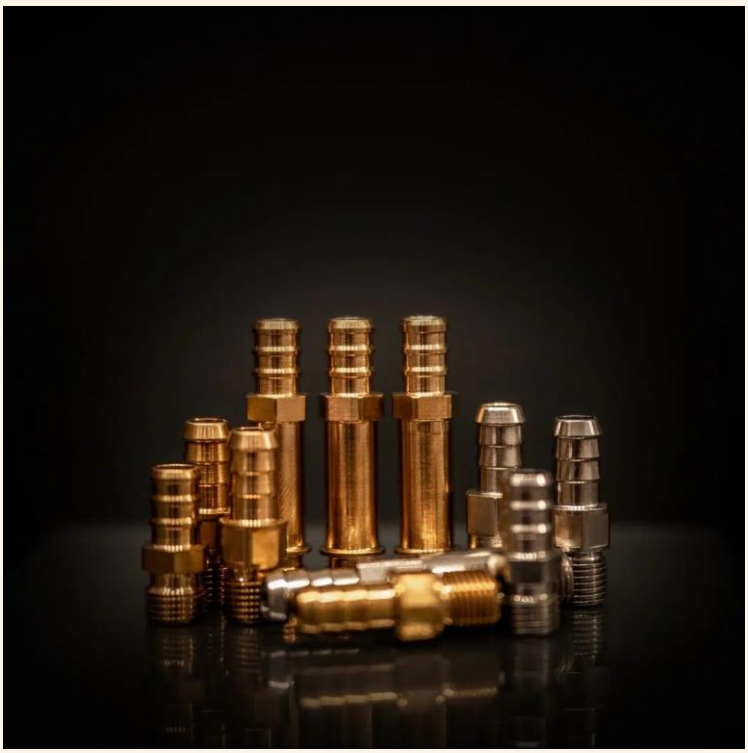
Precision turned parts engineered to automotive standards.
Proudly made in Bulgaria.

01 — WHO WE ARE

Bulgaria's **brass specialist.**

Founded in 2008. **The country's largest manufacturer of brass turned parts** and the leading supplier of brass bars to Bulgarian industry.

What started as a trading company representing the Turkish brass mill Sarbak across the Balkans has grown, since 2014, into a vertically integrated producer - serving automotive, sanitary, plumbing and industrial customers across Europe.



2008	2014	3,500t
FOUNDED	IN-HOUSE PRODUCTION	BRASS / YEAR

— BUILT TO AUTOMOTIVE STANDARDS —

What we **make.**



PRODUCTION FLOOR · SILISTRA

12 multi-spindle machines
15 CNC machines

We **produce.**

High-volume brass turning

12
MULTI-SPINDLE MACHINES

11,000
PARTS PER HOUR (COMBINED)

Ø 32 mm
MAXIMUM DIAMETER

100 mm
MAXIMUM LENGTH

CNC machining through our partner.

15
CNC MACHINES

150 mm
MAXIMUM LENGTH

Ø 65 mm
MAXIMUM DIAMETER

We **trade.**

- Round, hex and square brass bars
- Profiles & extrusions
- ECOBRASS: lead-free, RoHS
- Stock + just-in-time supply

03 — STANDARDS

Quality **without compromise.**

Independently certified. Aligned with the strictest sector requirements - so our customers can integrate our parts with confidence.

ISO 9001

CERTIFIED QUALITY MANAGEMENT

Documented, audited and continuously improved processes - covering every stage from order intake to dispatch.

IATF 16949

AUTOMOTIVE STANDARDS

Built around APQP discipline, PPAP-ready documentation and FMEA-driven controls - for tier-1 and tier-2 automotive supply.

Daily checklists

Per-machine, start-of-shift checks across every CNC and multi-spindle.

SPC analysis

Dedicated software for measurement, frequency tracking and statistical control.

Maintenance log

Every preventive and corrective intervention is logged, dated and reviewed.

Continuous improvement

KPI review cycle drives ongoing investment in higher-precision machinery.



04 — CONTROL & TRACEABILITY

From bar to **finished part.**

Every step recorded. Every part linked back to its raw material, machine, operator and shift: full traceability, end to end.

STEP 01
Material entry

Brass batch logged on arrival - supplier, grade, heat number.

STEP 02
Production

Operator, machine, batch and date on every run.

STEP 03
Finishing

Wash, heat treat or plating.

STEP 04
Dispatch

Outgoing lot tied to the original raw-material batch.



EVERY PART · **FULLY TRACEABLE** · BACK TO ITS HEAT NUMBER

05 — WHO WE SUPPLY

Industries we serve.

Trusted by Tier 1 and Tier 2 suppliers, OEMs and global sanitary brands across Europe.

Automotive

- Fluid & fuel systems
- Connectors & fittings
- IATF 16949 process discipline

Sanitary & Plumbing

- Faucet & tap components
- Flushing system parts
- Flexible hose components
- Lead-free ECOBRASS available

Industrial Fittings

- Hydraulic & pneumatic
- Gas & heating fittings
- Custom turned components

Electronics

- Contact pins & terminals
- Threaded inserts
- High-precision small parts

TIER 1 & 2 AUTOMOTIVE · SANITARY OEMs · EUROPEAN SUPPLY CHAINS

06 — POST-PRODUCTION

Beyond turning.

Finished parts ready for assembly - through a network of audited partners, fully integrated into our traceability chain.



01 Washing & degreasing

In-house line, every part is degreased and dried before shipping.

02 Heat treatment

Normalization, annealing and hardening through audited partners.

03 Electroplating

Nickel, chrome and galvanizing, long-standing specialist partners with full lot tracking.

— LINKED TO YOUR ORIGINAL HEAT NUMBER

IN-HOUSE PRODUCTION

Precision at scale.

07 — CONTACT

Let's build something together.

Three locations across Bulgaria and Turkey - ready to support your supply chain.

CENTRAL OFFICE

Sofia

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PRODUCTION
TURNED PARTS

Silistra

BULGARIA

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PRODUCTION
BARS & PROFILES

Çerkezköy

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